Slip conn body and heat shrink sleeve on fiber to splice to SOC

Cleave the fiber and insert in splicer

Insert SOC in carrier - pull back spring with thumbnail

Connector must be fully seated in carrier

Release spring clip gently

Strip fiber on SOC in 2-3 cuts

Strip to base of holder

Strip off 250 micron buffer completely

Make sure 250 micron buffer is stripped

Clean the fiber as usual

Insert the holder in the splicer like any fiber holder

The fiber is ready to cleave

After cleaving, place holder in splicer

Close bracket over V-grooves

Close splicer lid

Initiate splice process

Alignment

Splicing

Open lid, lift center bracket

Lift left fiber holder lid carefully
Remove fiber and carrier

Place assembly on fiber work mat

Slide heat shring up on end of fiber extending from SOC

Use fingernail to release SOC and lift out of holder with heat shrink tubing

Carefully!

Place in oven as shown, SOC near right

Close oven - Right clamp will not close

Start oven

Watch for smoke - it's normal

Open oven when heat cycle is finished

Still work gently

Slide black connector body over heat shring tubing, align groove in body to black line on SOC

Snap body together and tighten nut snugly

Snap blue connector latch over connector body

Finished connector